

To use these conversion factors, first decide the mill type, which is based on equipment; then determine the average scaling diameter of the logs. If the equipment indicates a mill type B and the average scaling diameter is 13 inches, then look under Mill Type B, line 2. This line shows that for every thousand board feet of softwood lumber sawed, 0.42 tons of bark, 1.18 tons of chippable material, and 0.92 tons of fines are produced, green weight. Equivalent hard hardwood and soft hardwood data are also given. Converting factors for shavings are omitted as they are zero for sawmills.

**Section: Appendix A
Estimating Tons of Wood Residue Per Thousand Board Feet of Lumber Produced by Sawmills, by Species and Type of Residue**

Mill Type ^a	Small end diameter ^b	Softwood ^c						Hard hardwood ^c						Soft hardwood ^c					
		Bark		Chippable		Fine ^f		Bark		Chipable		Fine		Bark		Chipable		Fine	
		G ^d	OD ^e	G	OD	G	OD	G	OD	G	OD	G	OD	G	OD	G	OD	G	OD
A, B, C, H, and I	1	0.46	0.31	1.57	0.78	0.98	0.48	0.84	0.59	1.84	1.04	1.26	0.71	0.58	0.41	1.27	0.72	0.86	0.49
	2	0.42	0.29	1.18	0.58	0.92	0.45	0.72	0.51	1.53	0.87	1.34	0.76	0.50	0.35	1.06	0.60	0.91	0.52
	3	0.41	0.28	1.07	0.53	1.00	0.49	0.56	0.39	1.17	0.66	1.08	0.61	0.39	0.27	0.81	0.46	0.74	0.42
	4	0.31	0.21	0.88	0.43	0.91	0.45	0.49	0.35	1.03	0.58	1.05	0.60	0.34	0.24	0.72	0.41	0.72	0.41
D and E	1	0.29	0.20	1.57	0.78	0.90	0.45	0.84	0.59	1.84	1.04	0.92	0.52	0.58	0.41	1.27	0.72	0.63	0.36
	2	0.29	0.20	1.18	0.58	0.76	0.38	0.72	0.51	1.53	0.87	0.84	0.48	0.50	0.35	1.06	0.60	0.58	0.33
	3	0.29	0.20	1.07	0.53	0.71	0.35	0.56	0.39	1.17	0.66	0.84	0.48	0.39	0.27	0.81	0.46	0.58	0.33
	4	0.29	0.20	0.88	0.43	0.64	0.32	0.49	0.35	1.03	0.58	0.80	0.45	0.34	0.24	0.72	0.41	0.55	0.31
F	1	0.29	0.20	1.57	0.78	0.98	0.48	0.84	0.59	1.84	1.04	1.26	0.71	0.58	0.41	1.27	0.72	0.86	0.49
	2	0.29	0.20	1.18	0.58	0.92	0.45	0.72	0.51	1.53	0.87	1.34	0.76	0.50	0.35	1.06	0.60	0.91	0.52
	3	0.29	0.20	1.07	0.53	1.00	0.49	0.56	0.39	1.17	0.66	1.08	0.61	0.39	0.27	0.81	0.46	0.74	0.42
	4	0.29	0.20	0.88	0.43	0.91	0.45	0.49	0.35	1.03	0.58	1.05	0.60	0.34	0.24	0.72	0.41	0.72	0.41
G	1	0.29	0.20	1.90	0.94	0.57	0.28	0.84	0.59	2.23	1.28	0.53	0.28	0.58	0.41	1.54	0.88	0.36	0.20
	2	0.29	0.20	1.34	0.66	0.60	0.30	0.72	0.51	1.72	0.98	0.65	0.37	0.50	0.35	1.19	0.68	0.45	0.25
	3	0.29	0.20	1.17	0.58	0.61	0.30	0.56	0.39	1.29	0.73	0.72	0.41	0.39	0.27	0.89	0.51	0.50	0.28
	4	0.29	0.20	0.98	0.48	0.54	0.28	0.49	0.35	1.15	0.65	0.68	0.38	0.34	0.24	0.80	0.46	0.47	0.26

Source:

Ellis, Bridgette K. and Janice A. Brown, Tennessee Valley Authority. "Production and Use of Industrial Wood and Bark Residues in the Tennessee Valley Region," August 1984.

^a Mill Type

- A. Circular headsaw with or without trim saw
- B. Circular headsaw with edger and trim saw.
- C. Circular headsaw with vertical band resaw, edger, trim saw.
- D. Band headsaw with edger, trim saw.
- E. Band headsaw with horizontal band resaw, edger, trim saw.
- F. Band headsaw with cant gangsaw, edger, trim saw.
- G. Chipping head rig.
- H. Round log mill.
- I. Scragg mill.

^b Average small-end log (scaling) diameter classes.

1. 5-10 inches.
2. 11-13 inches.
3. 14-16 inches.
4. 17 inches and over

^c See Appendix A for species classification, i.e., softwood, hard hardwood, and soft hardwood.

^d G = green weight, or initial condition, with the moisture content of the wood as processed

^e OD = Oven Dry. It is the weight at zero percent moisture.

^f Fine is sawdust and other similar size material.