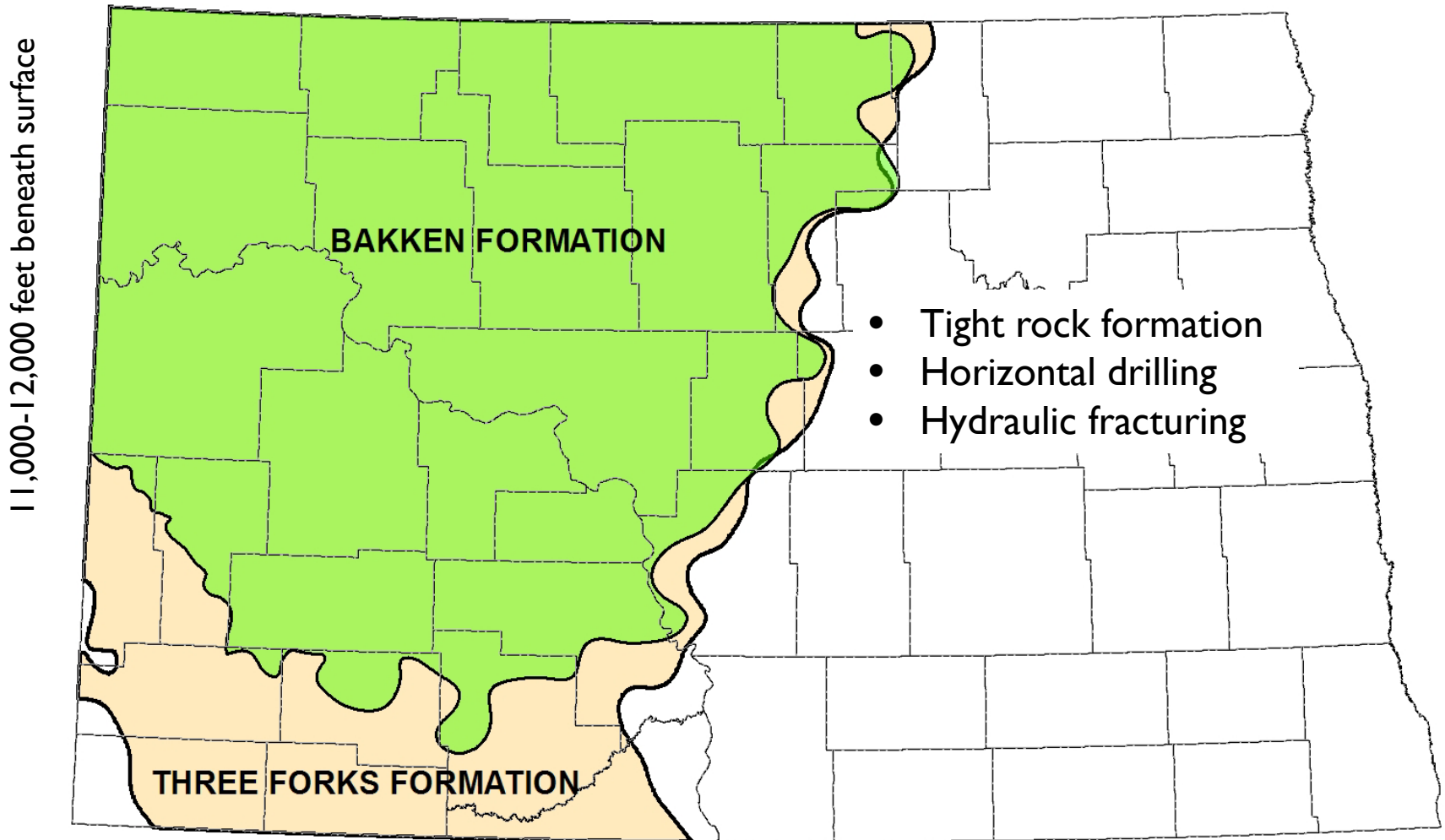


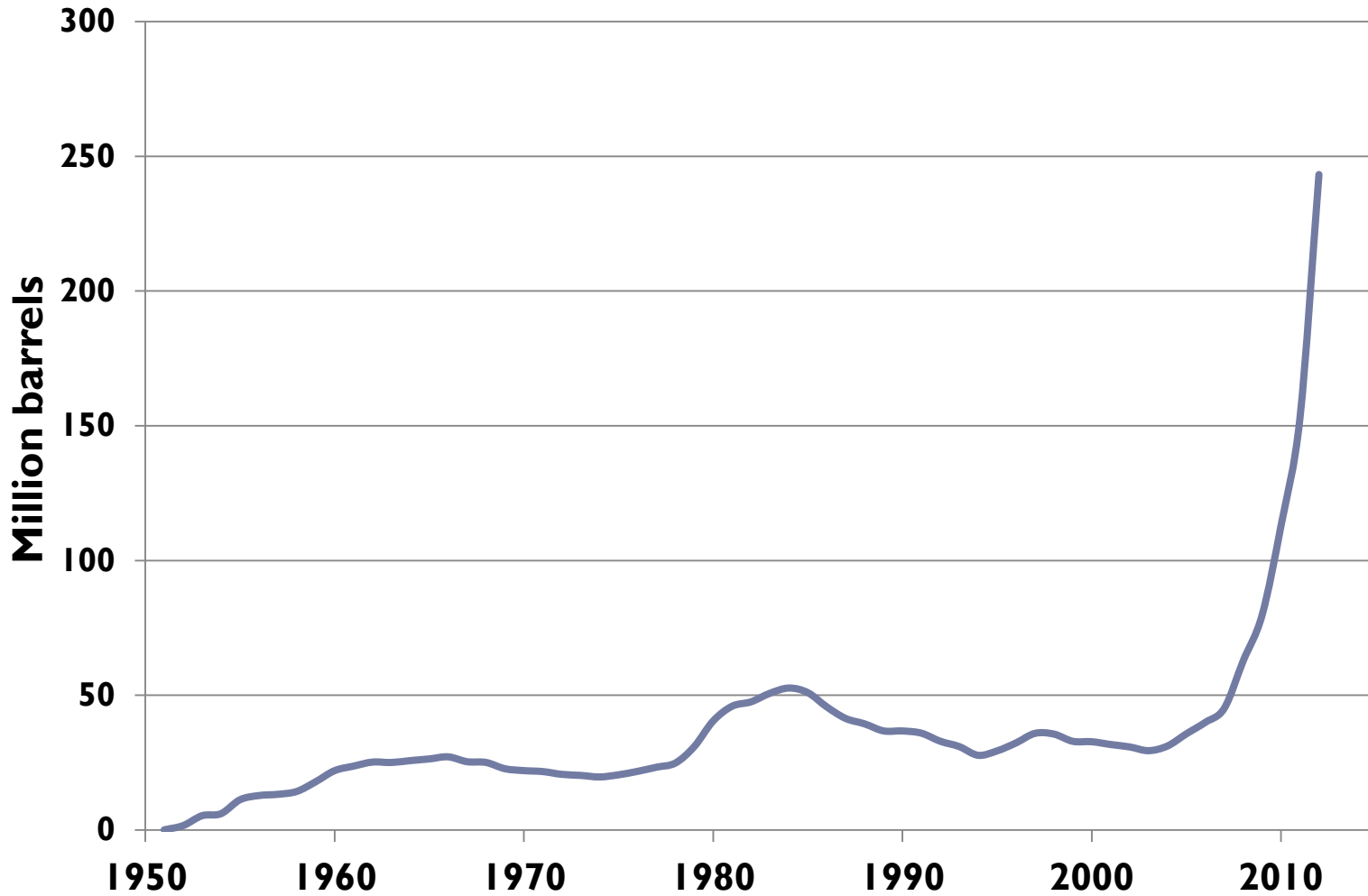
# Transportation Systems for Oil & Gas Development: Case Study of the Bakken Shale

93<sup>rd</sup> Annual Meeting of  
the Transportation Research Board  
Denver Tolliver

# Shale Oil Formations in North Dakota

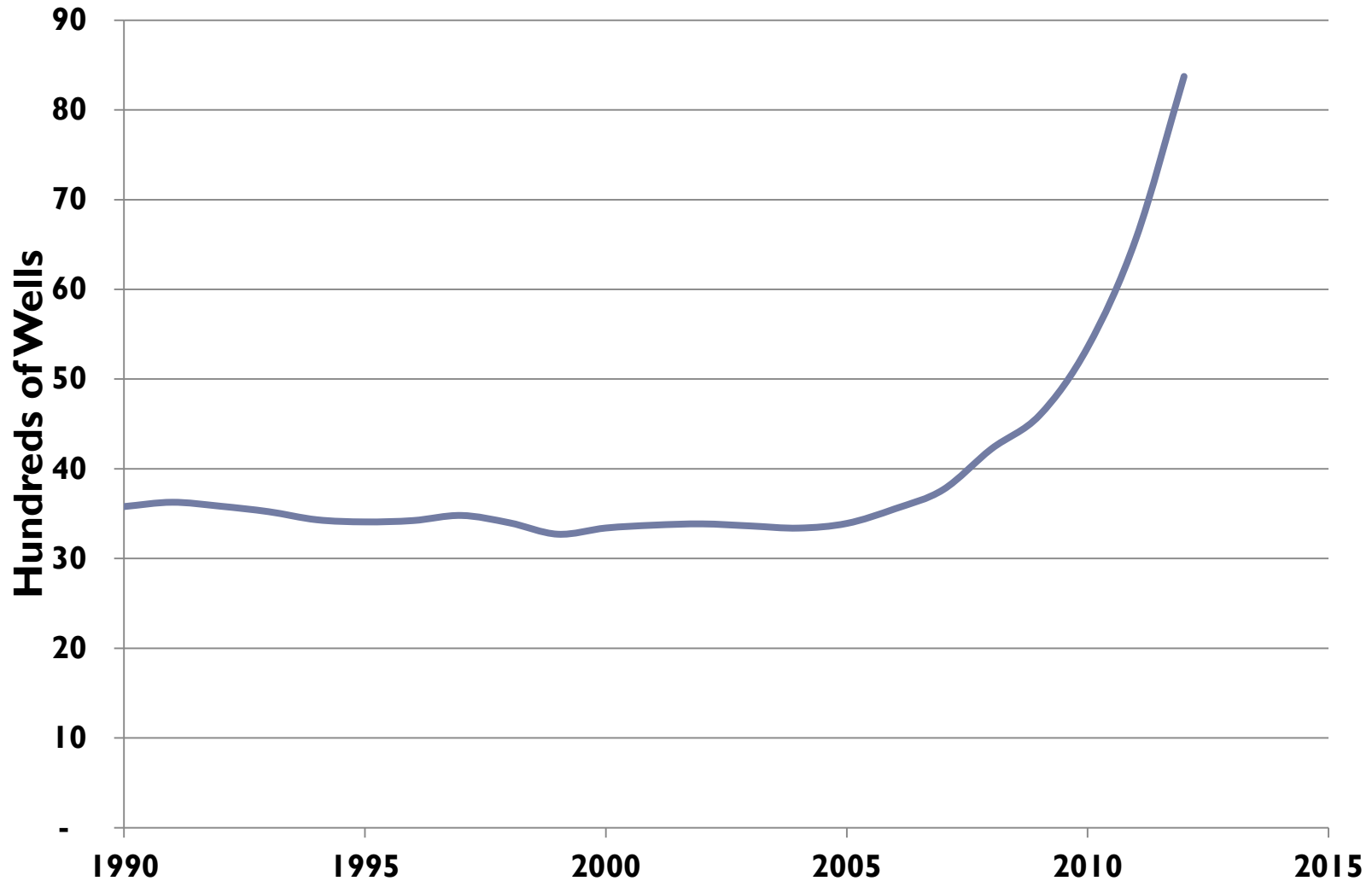


# Annual Oil Production: North Dakota

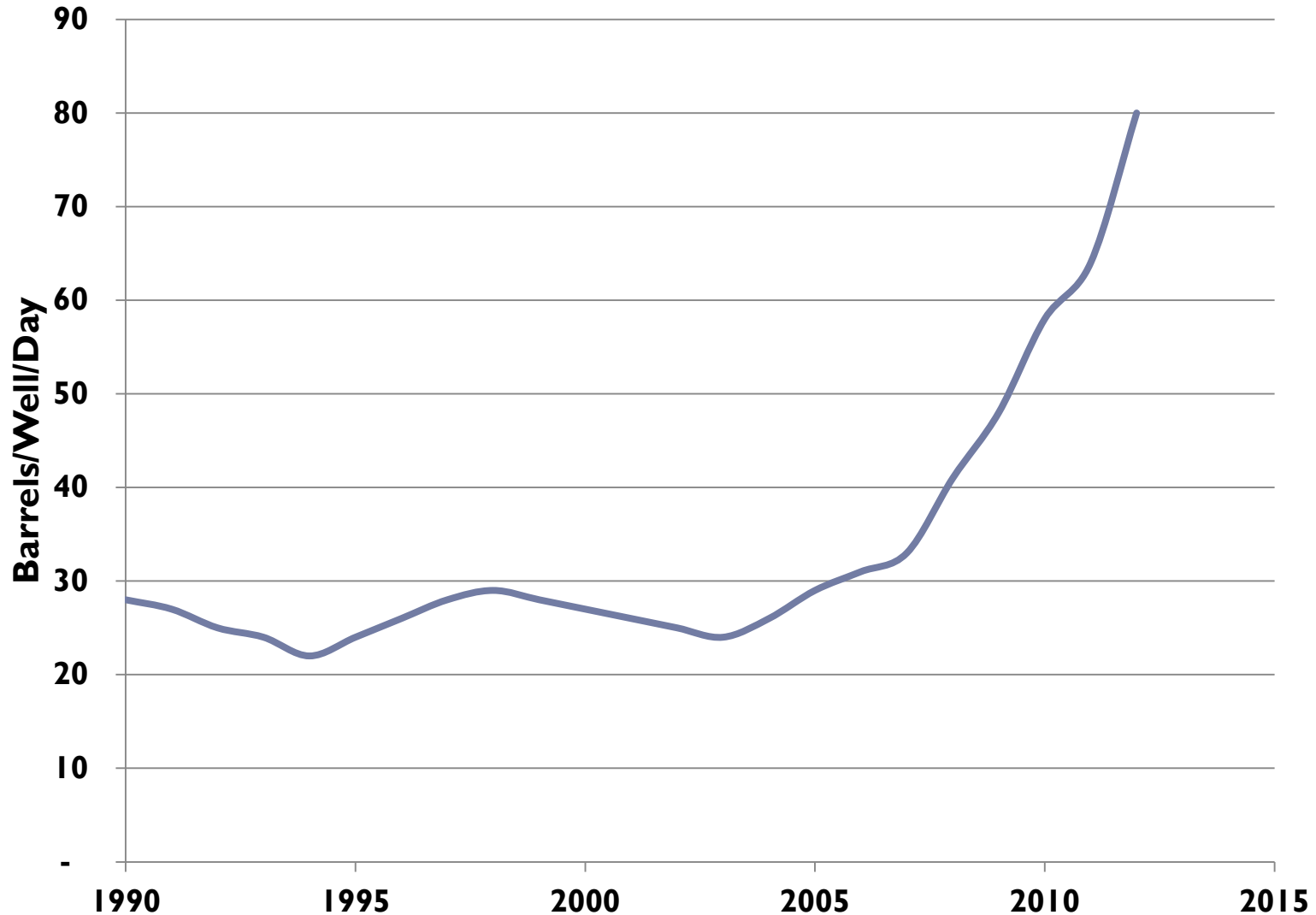


▶ 3 *North Dakota second leading state in oil production*

# Number of Oil Wells: North Dakota



# Daily Output per Well: North Dakota

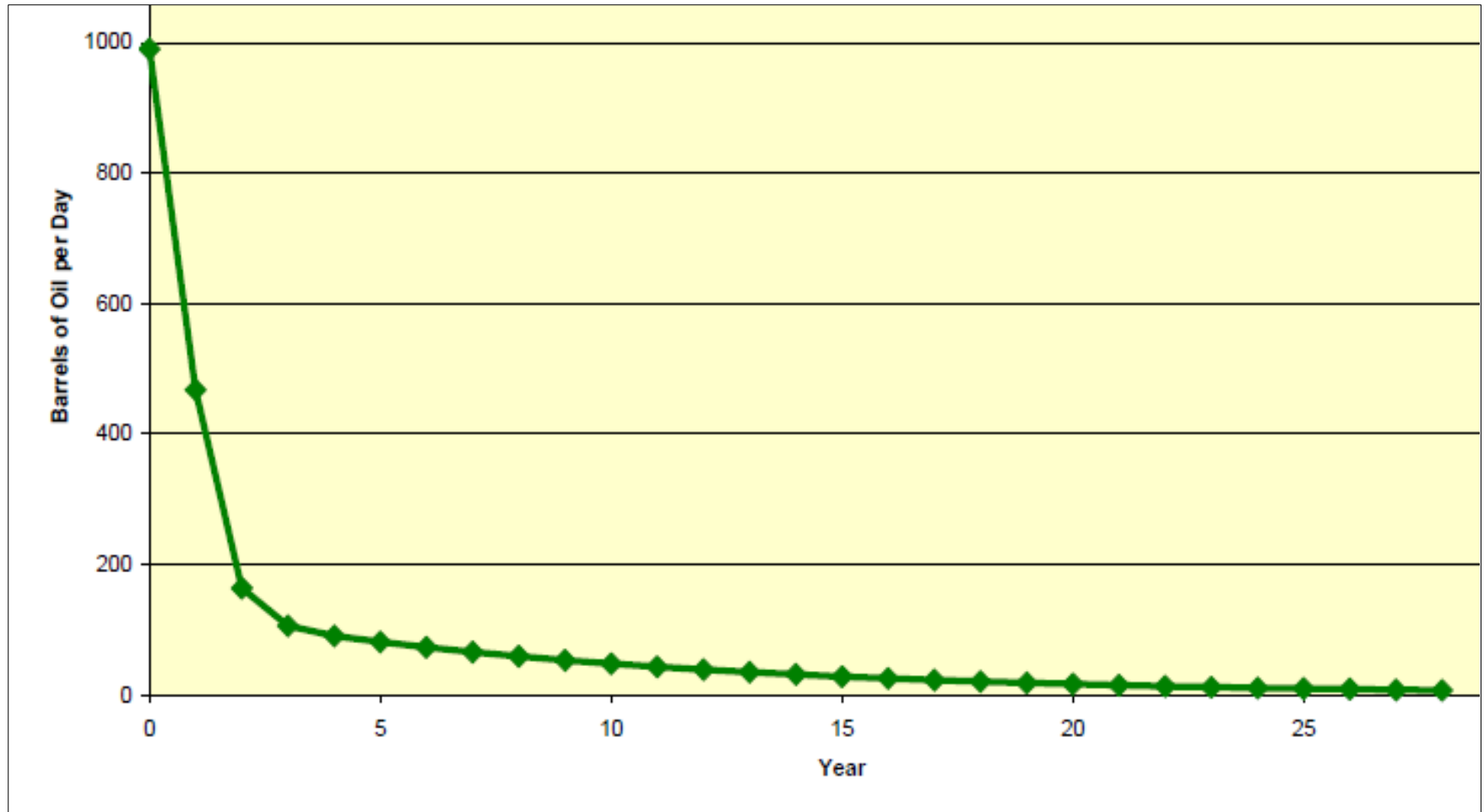


# Oil Production Specifics

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- ▶ ND oil production (fall/2013): 930,000 barrels/day
  - ▶ 93% Bakken/Three Forks wells; 7% legacy conventional pools
- ▶ Producing wells  $\approx$  9,800 (60% Bakken/Three Forks)
- ▶ Bakken output per well: 140 barrels/day
- ▶ Average Initial Production up to 1,700 barrels/day with sharp decline following, statewide average 1,200
- ▶ Projected Bakken/Three Forks development
  - ▶ 1,100 to 2,700 wells per year
    - ▶ Expected value (2,000 new wells per year)
- ▶ Projected new wells: 40,000 – 70,000 next 30 years
- ▶ Daily production may exceed 1.5 million barrels

# Bakken Well Production Curve



North Dakota Industrial Commission, Oil and Gas Division, 2012 (Figure 10: *Typical Bakken Well Production Curve*)

# Materials and Product Flows

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- ▶ Inputs to well site for hydraulic fracturing and production
- ▶ Specialized equipment to and from well site
- ▶ Roughly 2,300 drilling-related truck trips per well
- ▶ Outbound crude oil
  - ▶ By truck to pipeline or rail transfer location
  - ▶ By small diameter pipeline to trunk line connection
- ▶ Natural gas: by gathering pipeline to trunk connection
- ▶ Outbound byproducts
  - ▶ E.g., salt water mix for disposal by truck or pipeline



# Drilling Related Truck Movements per Bakken Well

Input or Product	Loaded Trucks
Water (Fresh)	450
Water (Waste)	225
Frac Tanks	115
Sand	100
Scoria/Gravel	80
Rig Equipment	65
Drilling Mud	50
Cement	20
Pipe	15
Other	30

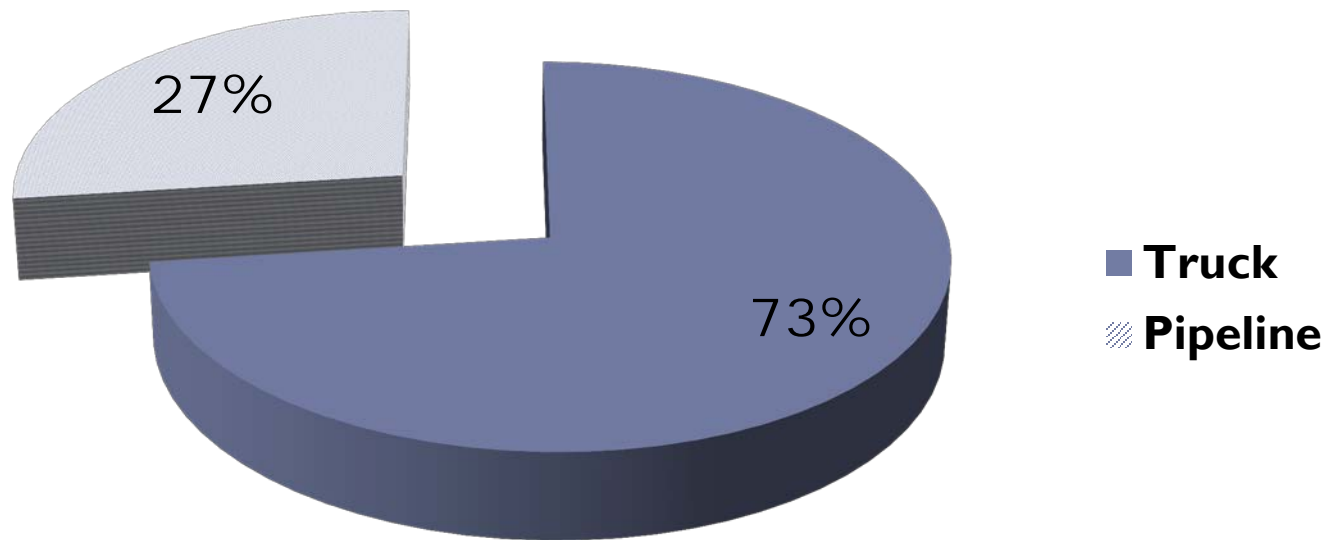
1,150  
Loaded  
Trucks

2,300  
Loaded &  
Empty  
Trucks

# Current Mode Share Crude Oil: Gathering Movement

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## Movements from Wells to Transfer Locations



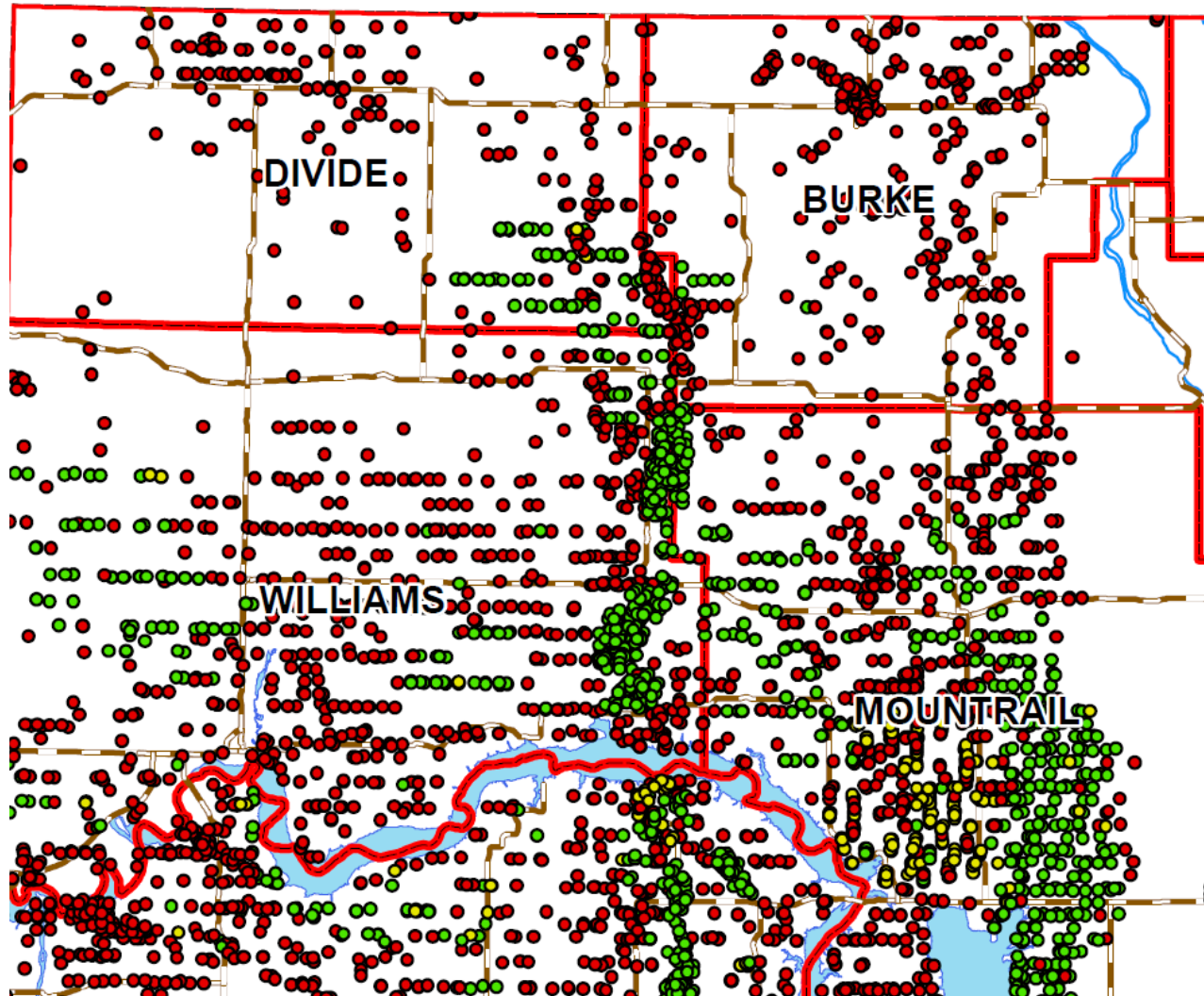
# Pipeline Network in North Dakota

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<i>Category</i>	<i>Miles</i>
Oil gathering pipeline	10,800
Crude oil (transmission) pipeline	3,100
Oil product pipeline	1,070
All oil pipelines	14,970

*Estimates from North Dakota Pipeline Authority. No historical requirement for reporting of gathering pipelines. Thus, gathering pipeline miles estimated from multiple sources.*

# ND Gathering Oil Transportation Network: Northern Bakken Region

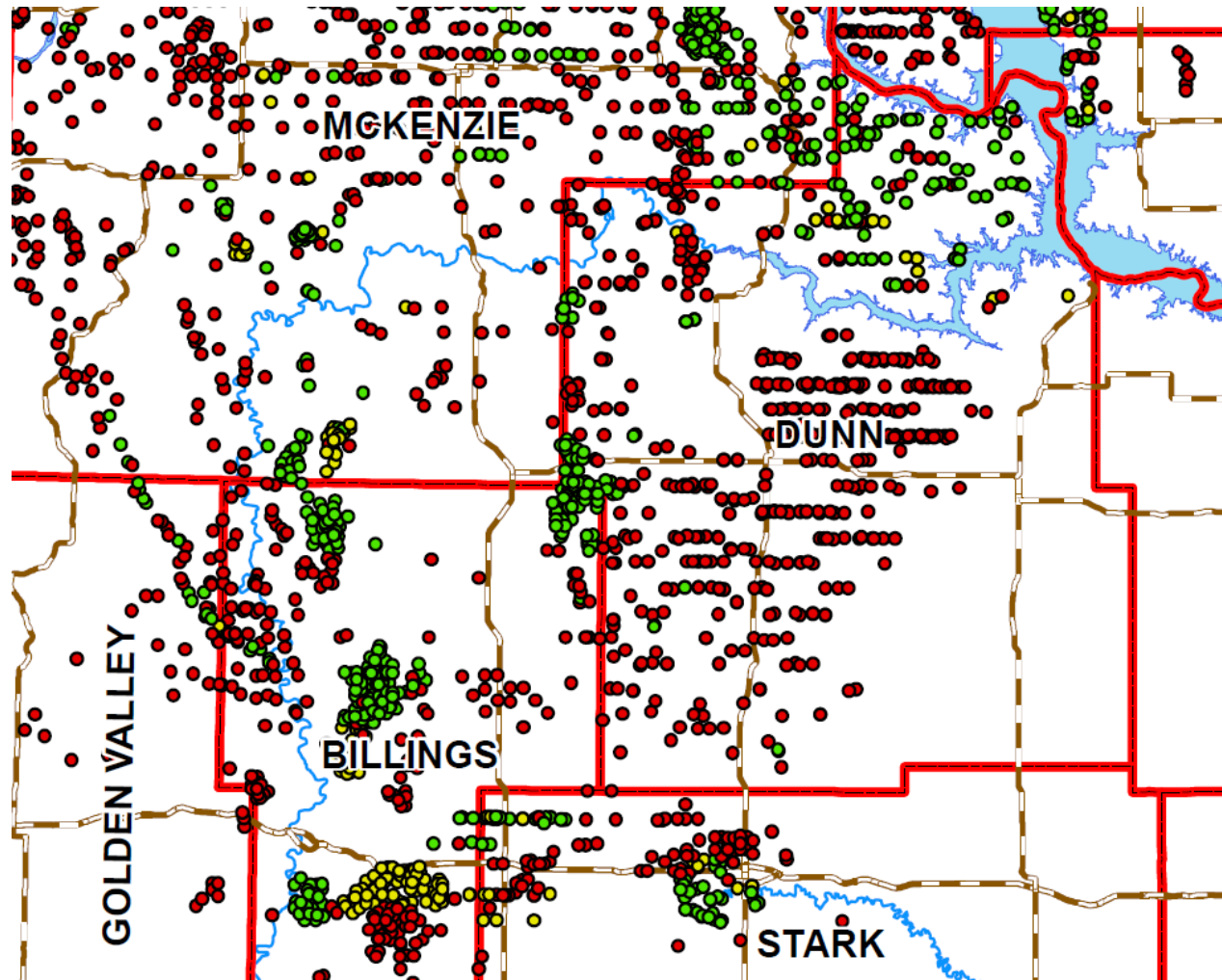


Truck  
Pipeline  
Both

Note:  
mature  
area (green  
dots) in  
center

Parshall  
gathering  
pipeline  
network

# ND Gathering Oil Transportation Network: Southern Bakken Region

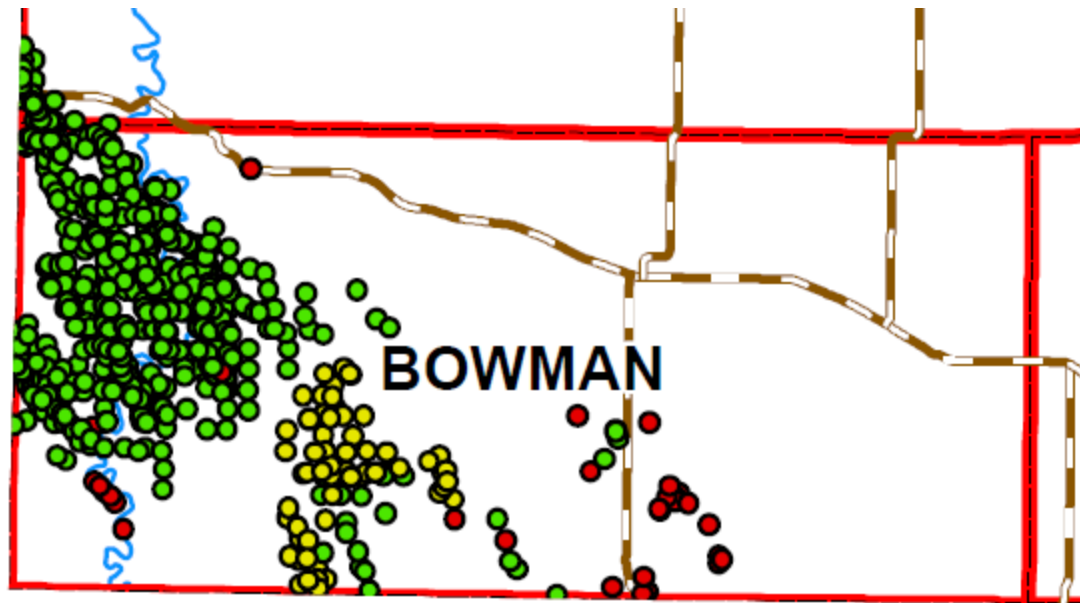


Truck  
Pipeline  
Both

# ND Gathering Oil Transportation Network: Pre-Bakken Legacy Pool

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- ▶ Mature producing region developed in 1970s
- ▶ Most wells have gathering pipeline access
- ▶ Compare to recent Bakken development, where trucking dominates



Truck  
Pipeline  
Both

# Gathering Mode Distribution Over Time

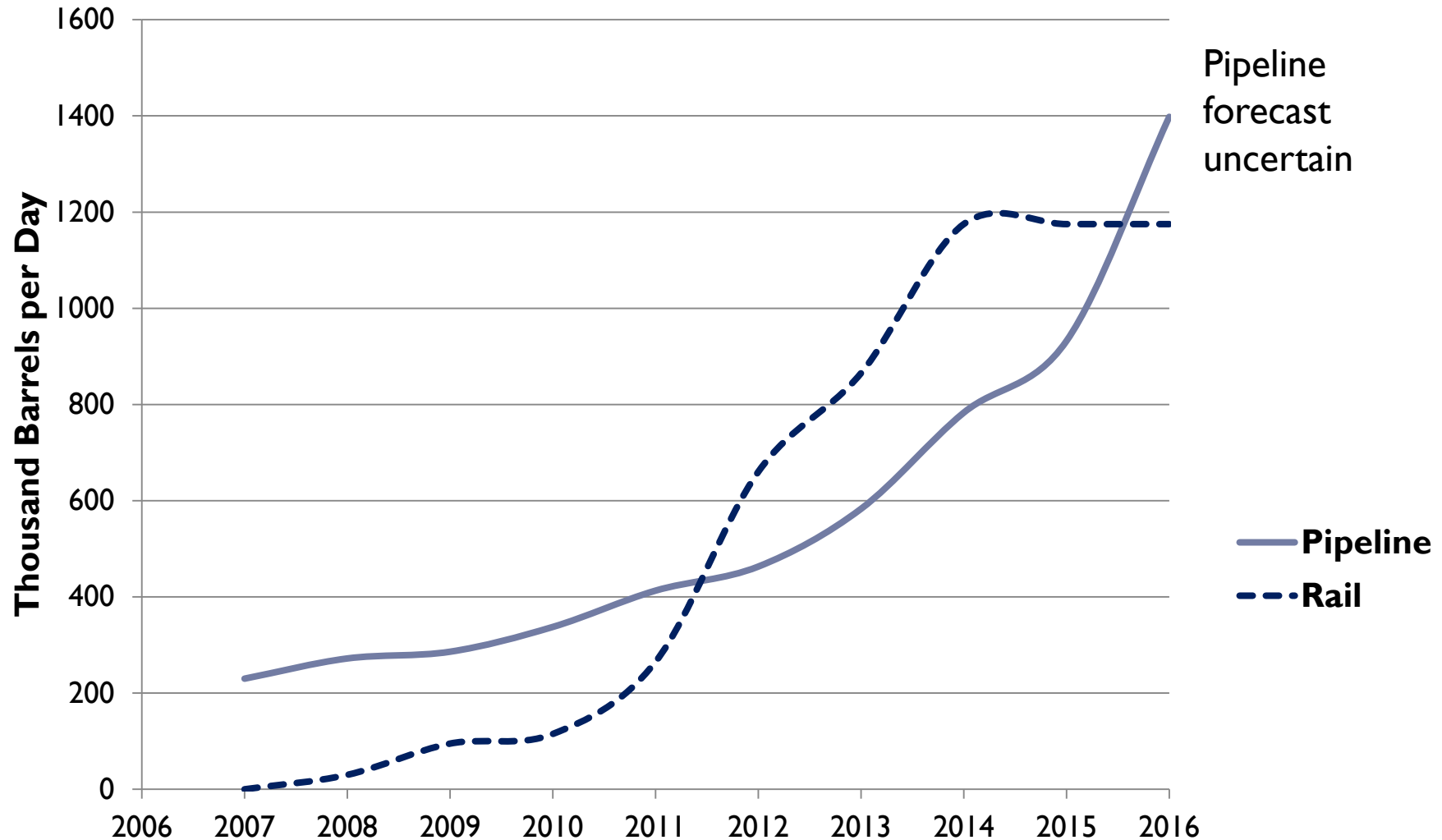
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- ▶ Initially, all crude oil is transported by truck to rail or pipeline transfer locations
- ▶ When more wells are added to a spacing unit, small diameter gathering pipeline may be built to trunk pipeline network
- ▶ Projected distribution:  $\geq$  two-thirds of crude oil outbound by gathering pipeline in mature system
- ▶ Depends on many factors: added trunk line capacity, rail improvements and capacity, highway improvements and restrictions





# System Capacities (Input not Throughput)



# Crude Oil Mode Shares: Line Haul

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- ▶ Current: 69% rail
- ▶ Near-term projection: 90% rail
- ▶ Reasons for rail dominance
  - ▶ Limited pipeline capacity (sized to historical production)
  - ▶ Challenges/length of time in siting and constructing new pipelines
  - ▶ Greater ease in capacity expansion of railroads
  - ▶ Lower cost of rail expansion
  - ▶ Rail access to a wider variety of markets → premium prices

# Rail Movement Specifics

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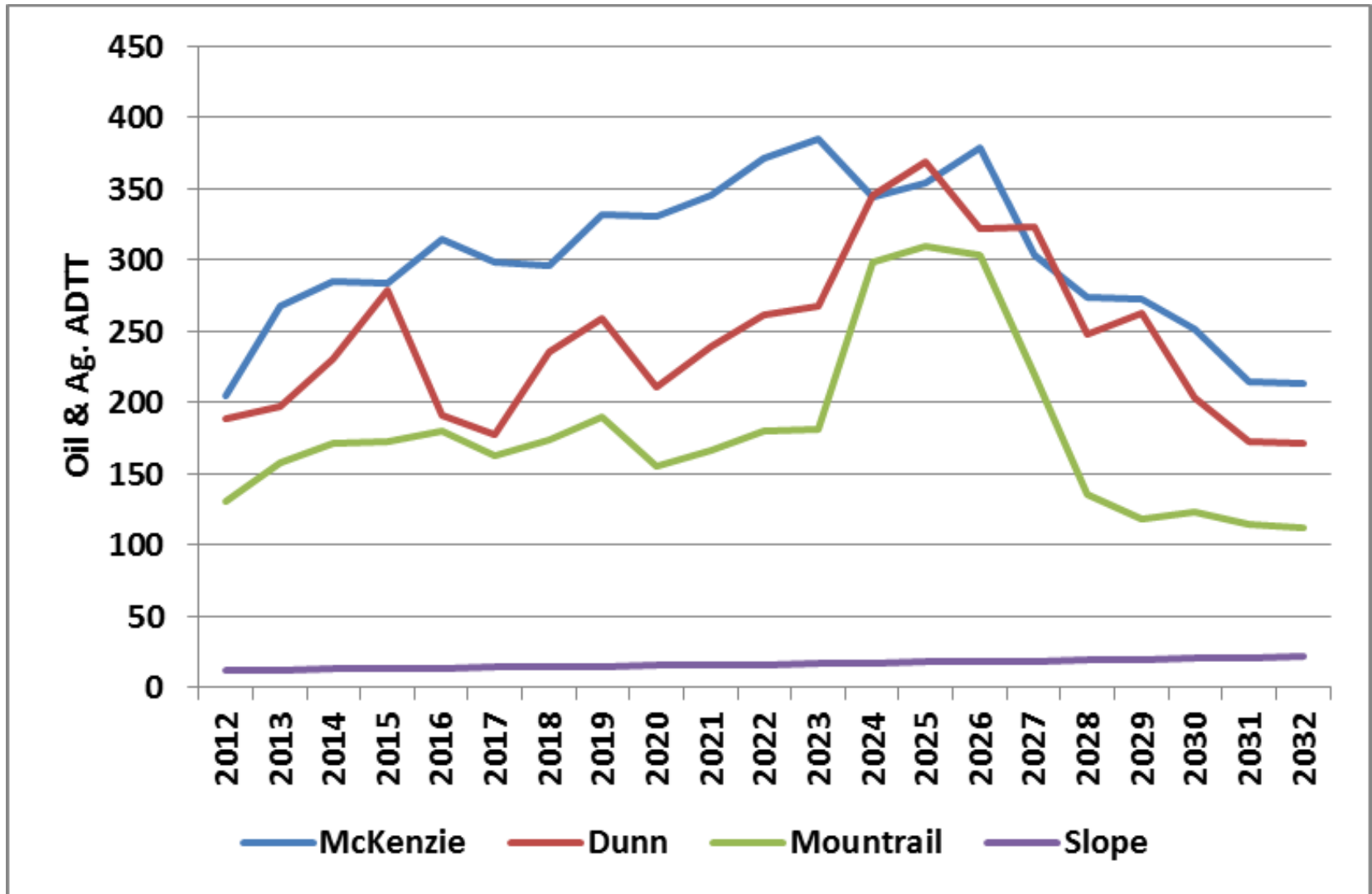
- ▶ Shipments in multicar units or trainloads (e.g., 100+ cars)
- ▶ Current share in ND  $\approx$  1,000 railcars per day
- ▶ Equivalent to 10 100-car trains/day
- ▶ If railroads maintain 70%+ share, could have 16-20 trainloads per day of crude oil at peak
- ▶ Questions/potential issues
  - Line capacity: other goods
  - Tankcar standards
  - Transload capacity
  - Accident exposure (train-miles)
  - Service levels and priorities
  - Grade crossings
  - Classification/placarding
  - Risk assessment/routing

# Road System Impacts

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- ▶ All jurisdictions impacted, including county, township, and tribal roads
- ▶ Studies for ND legislature
  - ▶ Detailed forecasts of traffic to/from individual spacing units
  - ▶ Truck traffic estimated annually for next 20 years
  - ▶ Models calibrated against observed traffic data for base year
  - ▶ Estimated truck ADT converted to equivalent single axle loads
  - ▶ Paved road condition forecasted year-by-year
  - ▶ Improvements identified: reconstruction, widening, resurfacing
  - ▶ Unpaved roads analysis based on increasing frequencies of blading and graveling, increased gravel costs
  - ▶ Higher routine maintenance for both paved and unpaved roads

# Projected Truck ADT for Three Heavily Impacted Counties (with Control Case)



# Damage to ND Highway 68 Resulting from Oil-Related Traffic

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NDDOT. *Impact of Oil Development on State Highways*, May, 2006.

# US 2 Near Ray, ND

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- ▶ Design Life – 20 years
  - ▶ 900,000 ESALS
- ▶ Currently over 1,100,000
  - ▶ Pavement age = 9 years
  - ▶ Life ESALS=14,000,000





# ND 1806 in McKenzie County, ND

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ND Highway 1806 on September 2, 2010



ND Highway 1806 on April 28, 2011 - After 7 months of traffic



# Roads in North Dakota

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- ▶ **Large-scale investment program**
  - ▶ \$2.5 billion state highway program: 2013-2015 biennium
  - ▶ Roughly \$930 million for county and township roads
  - ▶ Current studies include bridge investment needs
- ▶ **Other critical issues**
  - ▶ Enforcement resources
  - ▶ Safety (including heavy vehicles)
  - ▶ Grade crossings
  - ▶ Two-lane capacity
  - ▶ Hazmat/emergency response

# Conclusions

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- ▶ Oil-related traffic patterns are dynamic
- ▶ Vary spatially and temporally
- ▶ A multimodal transportation system is needed
- ▶ Different modes may be utilized more/less intensively in different stages of development
- ▶ Rural collector/local road system may be heavily impacted
- ▶ Road infrastructure may be entirely inadequate and require substantial upfront investment
- ▶ Caution must be exercised not to overbuild the road system

# Conclusions (cont.)

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- ▶ Gathering pipeline network may be added over time
- ▶ Crude transmission capacity may also be expanded
- ▶ New pipeline construction poses challenges
- ▶ Rail can be expanded more quickly at less cost, mostly within existing footprint
- ▶ Pipeline transport cost are likely to be lower than rail costs in the long run